

Work Order ID 153564

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Item ID: D3447-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Square Spacer
Start Date: 11/21/2016 Start Qty: 7.00 ***7*** Cust Item ID:
Required Date: 11/30/2016 Req'd Qty: 7.00 ***7*** Customer:
Reference: RE-INSPECT PER ECN16-655

Approvals: Process Plan: mf Date: 16-11-21 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3447	Rev B								

100 0.00
100
QC Memo 0.00
Quality Control PULL FROM STOCK D3447-3 X 7 B142211
RE-INSPECT TO MAKE SURE IT'S IN TOLERANCE PER ECN 16-655

7 16-11-28
DAS
38
9-89
NOV 28 2016

110 0.00
110
Packaging Memo 0.00
Packaging

mf 16-11-28

120 0.00
120
QC Memo 0.00
Quality Control

16/11/28 mf
16-11-28

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D3447-3

Required Date: 11/30/2016

Required Qty: 7.00

Comments: IPP A05.10.19New issueKJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3447-3		Manufactured	No				Each	0.0000		7			
D3447-3									**	2x 142211 mF 10-11-21			
Square Spacer													

List Lots

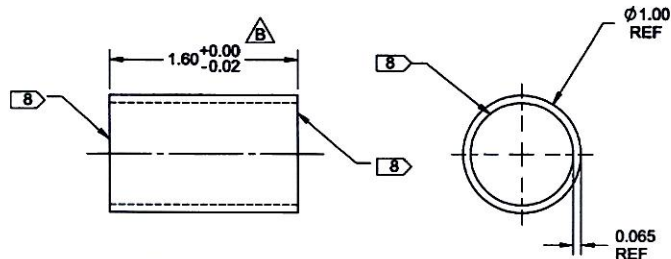
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Criteria : Item ID: D3447-3 All Locations All Warehouses All Quantity

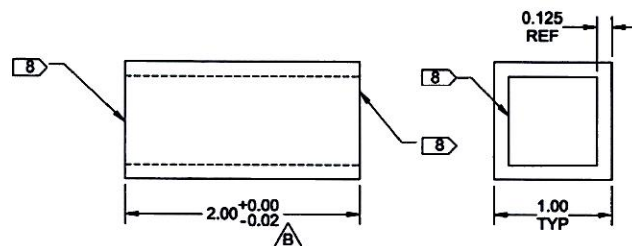
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D3447-3 Square Spacer	Main Warehouse Mezz2	142211	8/2/2016	7.0000	QC21		
Total:				7.0000			

#153564



D3447-1 ROUND SPACER

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T652) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B221 OR
ASTM B221
REF. DART SPEC. M6061T6T1.000W.065



D3447-3 SQUARE SPACER

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T652) SQUARE TUBING
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6T1.000W.125

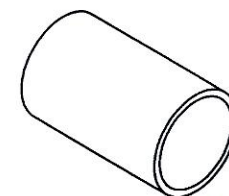
NOTES:

- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT PAINT GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A OR PER QSI 044 6.1
- 7) WEIGHT: D3447-1 = 0.03 lbs; D3447-3 = 0.09 lbs
- 8) MASKING: INSIDE OF TUBING AND ENDS BEFORE PAINTING.

RELEASED
2016-11-09

B	REDRAW TO CURRENT STD. Ø0.280 WAS Ø0.250 (ZN B3-2) AND (ZN C6-3), ADD TOLERANCE (ZN B5/D5-1), UPDATED MATERIAL SPECIFICATION, REASON PAR15-437	SAD	16.08.26
A	NEW ISSUE	MB	05.07.19
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3447	SHEET 1 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	N/A	BLADE FOLD KIT PARTS	NTS
DATE	16.08.26	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



MF 16-11-21
#153564

